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Synthesis of Monotrifluoromethyl-Substituted Saturated Cycles

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1. Introduction

Cyclic compounds including aromatic analogs form the backbone of important molecules of life and a framework on which bioactive compounds are based. Introduction of a trifluoromethyl group into cyclic compounds especially at a strategic position of drug molecules has become an important aspect of pharmaceutical research owing to the unique physical and biological properties of fluorine. The steric requirement of the fluorine atom resembles that of hydrogen (van der Waals radii: $CF_3=1.35$ Å versus $CH_3=1.29$ Å). Thus substitution of a methyl by a trifluoromethyl group

in a drug candidate usually allows the trifluoromethylated analog to be comparable in size and follow similar drugprotein interactions of the parent methyl compound. However, the strong covalent bonding of the $C-F$ bond (116 kcal/mol) versus that of the C-H bond (100 kcal/mol) mol ¹ can often avoid unwanted metabolic transformations.

The high electronegativity of fluorine enables a trifluoromethyl group to decrease the electron density and the basicity or enhance the electrophilicity of the neighboring functional groups within a molecule. In many systems, the substitution by a trifluoromethyl group of the methyl group results in added lipophilicity ($\pi_{CF3}=1.07$ versus $\pi_{CH3}=$ (0.5) ,² which may lead to easier absorption and transportation of the molecules within biological systems and thereby improve the overall pharmacokinetic properties of drug candidates.

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Scheme 1.

There have been several recent reviews^{3,4} and books⁵⁻⁸ focusing on several different aspects of organofluorine chemistry. One notable review by $Resnati⁴$ contains an extensive list of references to the early organofluorine review literature. An excellent monograph for the organo fluorine specialist covering recent developments in the organofluorine chemistry field was published in 1999. This book, edited by Soloshonok,⁹ describes the rapid growth in asymmetric synthesis of organofluorine compounds and includes some literature citations relating to mono- CF_3 -substituted compounds.

Although trifluoromethyl derivatives of aromatic compounds are well documented, $10,11$ those pertaining to saturated ring systems are less well described.¹² It is toward these less well documented rings that this Tetrahedron Report is addressed. The preparation of monotrifluoromethyl substituted saturated cyclic molecules broadly falls into two classes. The first involves direct introduction of a CF_3 -group into a non-fluorinated ring system, and the second draws from the CF_3 -substituted reagent pool which requires the CF3-group being incorporated before the ring construction of the cyclic system.

Rather than attempting a comprehensive survey, the present review serves to illustrate some practical methods, with particular emphasis on methods that have been developed in the past decade, for the selective introduction of a trifluoromethyl group into saturated carbocyclic or heterocyclic molecules. This review will be categorized according to the types of trifluoromethylated reagents used as far as possible. Many of the assignments are therefore inevitably arbitrary. The coverage in this review is limited to the synthesis of compounds in which a single trifluoromethyl group is incorporated on to a saturated carbon on the cycles.

2. Direct Trifluoromethylation of Non-Fluorinated Non-Aromatic Cycles

Direct introduction of the CF_3 -group into aliphatic molecules is a powerful technique, particularly when used in the late stages of a synthetic sequence, and this technique has been widely used for the synthesis of trifluoromethylated acyclic compounds. $3,10,13$ The following section will illustrate the use of some trifluoromethylating reagents for direct trifluoromethylation of non-fluorinated non-aromatic cyclic compounds. These CF_3 -containing reagents may be considered as either nucleophilic, electrophilic, radical or carbene sources of CF_3 -groups.

2.1. Trifluoromethyl groups introduced by radical reactions

Early work by Godtfredsen¹⁴ on steroidal systems showed that a CF_3 -group could be introduced into a steroidal dienol ether 1.2 using iodotrifluoromethane in pyridine, photochemically, to afford a CF_3 -substituted dienol ether 1.1 in 60% yield (Scheme 1). More recently, Taguchi and coworkers¹⁵ have used the method on a decalin structure for the synthesis of s-trans fixed retinal analogs. A related finding by Elliott and coworkers¹⁶ concerned a dienyl enol triflate 1.3 of a steroidal system. Irradiation of the dienyl enol triflate 1.3 in the absence of CF₃I gave a 6β -CF₃- α , β unsaturated ketone 1.4. A radical process was suggested by Elliott for the fragmentation-rearrangement reaction.

Trifluoromethanesulfonyl chloride has been used to introduce CF_3 -groups onto olefin compounds (see Scheme 2). Trifluoromethanesulfonyl chloride 2.2 and an alkene in the presence of a ruthenium(II) chloride complex led to loss of $SO₂$ from the sulfonyl chloride and addition of a CF_3 -group and a chlorine to the olefin. Four examples of this reaction relating to cyclic olefins were reported by Kamigata.17 A radical chain reaction mechanism was proposed to account for the observed products.

Sodium trifluoromethanesulfinate 3.2 has been reacted with cyclohexanone enol acetate 3.1 in the presence of t -butyl hydroperoxide, copper (II) triflate in acetonitrile to give 2-trifluoromethylcyclohexanone 3.3. A copper (I) / $copper(II)$ redox system involving participation by trifluoromethyl radical was proposed as a plausible mechanism for the reaction¹⁸ (see Scheme 3).

Fuchs and $Gong¹⁹$ have developed a method for conjugate CF_3 -alkynylation of olefins using acetylenic triflone 4.2 (see Scheme 4). A radical chain mechanism was proposed to

Scheme 4.

Scheme 3.

account for the observed products. The yields of adducts were dependent on the actual reaction time used, and the major by-products seen were derived from allylic hydrogen abstraction reactions.

2.2. Trifluoromethyl groups introduced by difluorocarbene reactions

Chen²⁰ has developed a method that introduces a CF_3 -group to pyrrolidine or morpholine enamines of a ketone by irradiation of difluorodiiodomethane and tetramethylammonium fluoride in DMF at 70° C to give, on work up, 2trifluoromethylated ketones. The method was applied to enamines of cyclohexanone and cyclopentanone. A mechanistic scheme (Scheme 5) involving difluorocarbene was proposed to account for the observed reaction products.

A trifluoromethylation method²¹ for saturated organic halides involving methyl bromodifluoroacetate in the presence of an equivalent of potassium fluoride, $copper(I)$ iodide and cadmium iodide at 120° C in HMPA has been reported. In one case, cyclohexyl bromide was used as the saturated halide and the reaction run at 80° C. A 43% conversion of halide and 78% yield based on the conversion of the halide were obtained. The authors of the paper describe a mechanistic rationale invoking difluorocarbene (see Scheme 6).

Scheme 5.

2.3. Trifluoromethyl groups introduced using electrophilic reagents

There have been few reports of developing reactions where a CF_3 -group is introduced by an electrophilic reagent into an organic molecule. Umemoto and co-workers prepared (trifluoromethyl)dibenzothiophenium and (trifluoromethyl)dibenzoselenophenium triflate salts 7.2 as electrophilic trifluoromethylating agents with various nucleophiles²²⁻²⁴ ranging from sodium enolates of β -dicarbonyls, phenylacetylide, silyl enol ethers, enamines, aniline and thiolates $(Scheme 7)$. Regio-, diastereo- and enantioselective trifluoromethylation may be achieved using boron-based Lewis acid reagents on enolate anions with the Umemoto sulfur and selenium trifluoromethylating agents.²⁵ The boron Lewis acid mediated reactions also allow the trifluoromethylation reaction to occur at lower temperatures in overall higher yields.

2.4. Trifluoromethyl groups introduced using nucleophilic reagents

Compared to the addition to a carbonyl group by simple alkyl groups using organometallic reagents, the direct introduction of trifluoromethyl halide to carbonyl compounds in the presence of a metal is more difficult and often ultrasound, electrolysis or use of metal complexes is required. Ruppert²⁶ reported the first synthesis of trifluoromethyltrimethylsilane (TFMTMS) but its use as a nucleophilic source of trifluoromethyl groups was later shown by Olah and Prakesh (Scheme 8).^{27,28} TFMTMS with a catalytic amount of tetrabutylammonium fluoride (TBAF) adds a CF_3 -moiety to carbonyl groups. Stahly and Bell²⁹ published similar findings on the trifluoromethyltriethylsilane and trifluoromethyltributylsilane reagents using a variety of bases and fluoride sources which added a CF_3 -group to one of the two carbonyls of quinones. Sauvetre³⁰ also reported a similar observation with fluorotrialkylsilyl compounds and TBAF. Prakash 31 has also developed a one-pot procedure for the preparation of trifluoromethylated amides from ketones where the first formed CF_3 silyl-ether can undergo a Ritter reaction with acetonitrile and aqueous acid. Interestingly, bamino ketones have been reported to react with TFMTMS without the need of fluoride catalysis for CF_3 -addition to occur at the carbonyl group.³²

Scheme 8.

Scheme 7.

Further examples³³⁻³⁵ of CF_3 -addition to ketones and lactones using TFMTMS have been described. Terashima $36,37$ used the fluoride-induced TFMTMS reaction in the synthesis of the trifluoromethylated Huperzine A analog 9.4 shown in Scheme 9.

Baldwin and Schofield $38-40$ have used oxazolidin-5-ones 10.1 and TFMTMS with CsF catalysis to afford synthetically useful yields of trifluoromethyl substituted compounds 10.2 which served as precursors for trifluoromethylketone derivatives of amino acids 10.3 (see Scheme 10).

The reagent TFMTMS as a source of CF_3 -groups has been used in synthesis of various trifluoromethylated sugars and deoxysugars. $41-45$ A recent publication on synthesis of 3 -deoxy- 3 -trifluoromethyl- D -ribose from an α -D-glucofuranose derivative involved a fluoridecatalyzed reaction of a ketone intermediate 11.1 with TFMTMS.⁴⁶ Deoxygenation at C-3 required a reduction of the methyloxalate ester derived from the secondary alcohol 11.2 and this led to a mixture of $D-ribo-$ and $D-xvlo$ -derivatives 11.3 in the ratio of 98:2 $D-xvlo$ -derivatives (Scheme 11).

Scheme 9.

Scheme 11.

A classical method^{12,47,48} for introduction of a CF_3 -group is the use of a sulfur-based fluorinating agent to transform an acid functional group or an acid derivative into a trifluoromethyl group. An illustrative example of this method is shown in Scheme 12.⁴⁸

3. Use of Trifluoromethylated Reagents as Synthetic Building Blocks

Chemical conversion of simple acyclic trifluoromethylated compounds into ring compounds is a useful strategy in preparation of trifluoromethylated saturated cycles and is more often suited for the synthesis of complicated molecules than the direct trifluoromethylation described above. These simple acyclic trifluoromethylated compounds are called CF_3 -synthetic building blocks or CF_3 -carrier reagents. This section is categorized according to the structures of the synthetic building blocks, most of which are trifluoromethylated olefins and carbonyl compounds.

3.1. Use of trifluoromethylated olefins

Most trifluoromethylated olefins discussed in this section possess a second electron-withdrawing group on the carbon-carbon double bond besides the trifluoromethyl group. Generally these olefins readily undergo Diels-Alder reactions or Michael addition reactions in an early stage of the reaction sequence for construction of the CF3-substituted cycles. One reagent, 2-bromo-3,3,3 trifluoropropene is often converted into CF_3 -substituted cycles by using it as a nucleophilic entity through its derived anion. Trifluoromethylated allylic alcohols are synthetically valuable and may be used in Claisen-type rearrangement

reactions before the subsequent ring closure reaction that gives a CF_3 -substituted ring.

3.1.1. From α , α -disubstituted olefins. 3,3,3-Trifluoropropene and its derivatives are useful trifluoromethyl-carrier reagents. The parent compound $3,3,3$ -trifluoropropene is itself a weak electrophile but introduction of another electron-withdrawing substituent at the α - or β -position decreases the LUMO energy level⁴⁹ and leads to reagents that have high reactivity as Michael acceptors with weak nucleophiles.

Michael addition of urea or N-substituted ureas and thioureas to 2-trifluoromethyl-2-propenoic acid (2-(trifluoromethyl)acrylic acid) 13.1 on heating gave the corresponding 2-trifluoromethyl-3-ureidopropanoic acid 13.3 which was cyclized by treatment with dicyclohexylcarbodiimide (DCC) to give cyclic compounds $13.\dot{4}^{50-52}$ (see Scheme 13).

Addition of water to 2-(trifluoromethyl) acrylic acid affords 3-hydroxy-2-trifluoromethylpropionic acid 14.2 in quantitative yield (Scheme 14). Kubota et al.⁵³ synthesized 3-trifluoromethyl- γ -butyrolactone 14.3 via a crossed Kolbe reaction of compound 14.2 with ethyl hydrogen malonate. The Kolbe reaction of the trifluoromethylated acid proceeded more smoothly than with 3-hydroxypropionic acid, thus implying that the α -trifluoromethyl group helps to facilitate the electrochemical cross-coupling reaction.

 O' Hagan and coworkers⁵⁴ reported a single step procedure for the synthesis of 4-substituted 2-trifluoromethyl- ν butyrolactones 15.3 and 15.4 by a photochemically induced addition of primary and secondary alcohols to 2 -(trifluoromethyl)acrylic acid in the presence of benzophenone

Scheme 12.

Scheme 14.

Scheme 15.

(Scheme 15). The diastereoisomers of the products formed can be separated by chromatography. The major isomers of the products have a syn-relationship between the trifluoromethyl group and the larger of the two substituents at C-4.

Kitazume and coworkers⁴⁹ described the Michael addition of piperidine enamine 16.1 to benzyl α -trifluoromethylacrylate 16.2 to give, on hydrolysis, Michael adduct 16.3 with 89:11 diastereoselectivity (Scheme 16). The adduct 16.3 was transformed in a three-step sequence to the corresponding trifluorinated lactone 16.4 in 53% yield. In the conversion of the 1,4-adduct 16.3 into the lactone 16.4, the use of a protic solvent accelerates epimerization at the position C-2, while employment of an aprotic solvent leads to complete retention of the inherent stereochemistry generated in the first step.

Kitazume et al.⁵⁵ have also described enzyme assisted Michael addition reactions of 2-(trifluoromethyl)acrylic acid. This approach has been applied to synthesis of optically active trifluoromethylated heterocycles via chiral Michael addition reaction. A bifunctional compound 17.2 is added to 2-(trifluoromethyl) acrylic acid in the presence of a lipase and the ensuing intramolecular condensation reaction of the first formed Michael adducts in situ leads to the asymmetric synthesis of the saturated heterocyclic ring (Scheme 17).

Trifluoromethylated olefins are of particular interest in

Alder reactions and 1,3-dipolar cycloadditions. 2-(Trifluoromethyl)propenoic acid and its derivatives are more reactive as a dienophile than methacrylic acid itself owing to the presence of an extra electron withdrawing trifluoromethyl group. Substituted α -trifluoromethylpropenoic acid and its derivatives have been effectively used for the construction of cyclic quaternary carbons bearing a trifluoromethyl group.⁵⁶⁻⁵⁹ Diels-Alder reaction of ester 18.1 with a methylated variant of Danishefsky diene 18.2 led to the 2-cyclohexenone 18.3.⁵⁸ The α , β -unsaturated ketone 18.3 was taken through to trifluoro- β -cyclocitral 18.6 in several steps which involved a [2,3]-Wittig rearrangement en route for the introduction of an aldehyde group that is needed for the attachment of the side-chain. Thereafter, standard carotenoid chain-extension reactions on the aldehyde 18.6 introduced the side chain necessary for the completion of the synthesis of $16,16,16$ -trifluoro-retinal 18.7 (Scheme 18).

synthesis of the trifluoromethylated cycles via Diels-

Taguchi and coworkers⁶⁰ used methyl 2-(trifluoromethyl)propenoate in the preparation of angularly trifluoromethylated bicyclic compound 19.6 via a Diels-Alder reaction and an intramolecular Michael addition. Thus, the ring-forming reaction between methyl 2-(trifluoromethyl)propenonate 19.1 and Danishefsky diene 19.2 was followed by a threestep transformation to produce the key intermediate 19.4 in 89% yield over a four-step sequence. In two steps, 19.4 was converted into 19.5. An intramolecular Michael addition of the methyl acetoacetate adduct 19.5 and

Scheme 16.

Scheme 18.

subsequent selective protection of the more reactive carbonyl group gave 19.6 in 83% yield as a single product. Bicyclic compound 19.6 was employed in a synthesis of a 19,19,19 trifluoromethylated steroidal system 19.9 where the trifluoromethyl group was placed at the steroid A,B-ring junction. The final compound 19.9 was obtained as a mixture of two diastereoisomers (Scheme 19).

Most trifluoromethylated olefins used in successful Diels-Alder and 1,3-dipolar cycloaddition reactions have at least one other electron withdrawing substituent present on the double bond apart from the trifluoromethyl group. Bonnet-Delpon et al. $61,62$ described the electronic effect and steric effect of the CF_3 -group on the course of cycloaddition reaction of trifluoromethylated alkenes. In α, α -disubstituted alkenes bearing a trifluoromethyl group solely as the electron withdrawing group, the electronic effect exerted by the CF_3 -group can sufficiently lower the LUMO energy level to promote a cycloaddition to occur despite the steric hindrance. For instance, the reactivity of the α -trifluoromethylstyrene 20.1 is comparable to that of the 2-phenylacrylic acid in that both compounds react slowly with cyclopentadiene (Scheme 20). In cycloaddition reactions with nitrones, the reactivity of α -trifluoromethylstyrene 20.1 is similar to α -methylstyrene and this

may indicate that the reaction occurs through different process: $(HOMO_{nitone}-LUMO_{alkene})$ control is dominant for compound 20.1 while $(HOMO_{alkene}$ nant for compound 20.1 while $LUMO_{nitrone}$ control occurs in the control occurs in the α -methylstyrene cyclization.⁶¹

Viehe and coworkers^{63,64} have shown that 2-phenylthio- $3,3,3$ -trifluoropropene 21.2, its derived sulfoxide 21.5 and sulfone 21.8 are useful building blocks for the preparation of trifluoromethylated compounds in Diels-Alder and 1,3dipolar cycloaddition reactions. The Diels-Alder reaction of the three olefins 21.2 , 21.5 and 21.8 is promoted by the sulfur substituents since, for example, vinylthioether 21.2 is much more reactive than $3,3,3$ -trifluoropropene itself toward pericyclic reactions. The vinyl sulfone 21.8 reacts with cyclopentadiene even at room temperature to give adduct in essentially quantitative yield. Together, the products obtained from 21.2, 21.5 and 21.8 show that the stereochemistry of the reaction products is governed by the trifluoromethyl group. The $endo$ -CF₃ adducts are formed preferentially with 21.5 and 21.8. For the vinylthioether 21.2, the lack of diastereoselectivity was rationalized by the possible stabilization by secondary orbital interactions of sulfur with cyclopentadiene in the transition state 63 (Scheme 21).

Scheme 20.

2-Bromo-3,3,3-trifluoropropene is readily available from $3,3,3$ -trifluoropropene.⁶⁵ 2-Bromo-3,3,3-trifluoropropene $2-Promo-3,3,3-trifluoropropene$ itself acts as a weak Michael acceptor. However, it can be transformed into nucleophilic forms that have synthetic utility. As shown in Scheme 22, treatment of $3,3,3$ -trifluoropropene 22.1 with LDA leads to the formation of lithiated 3,3,3-trifluoropropyne in situ. When this organolithium was reacted with 2-benzyloxypropanal it afforded 1-(benzyl oxy)-6,6,6-trifluoro-4-hexyn-3-ol 22.2. 66,67 Reduction of the acetylenic alcohol of 22.2 into its derived allylic alcohol followed by dihydroxylation with osmium tetroxide and an enzymatic resolution reaction gave an optically active triol

 22.3 . Because of the presence of the trifluoromethyl group, the nucleophilicity of the 5-hydroxy group is diminished and therefore acetonide protection of the triol using 2,2 dimethoxypropane exclusively forms the 1,2-acetonide. The methodology here allowed a short reaction sequence for the synthesis of $2,6$ -dideoxy-6,6,6-trifluorosugar derivatives.

Stannylcupration of 2-bromo-3,3,3-trifluoropropene gave 1-trifluoromethylvinyltin 23.2 which in a Stille-type crosscoupling reaction gave the trifluoromethylated crossconjugated ketone $23.3.^{68}$ Treatment of compound 23.2

Scheme 21.

Scheme 23.

with trimethylsilyl trifluoromethanesulfonate (TMSOTf) in a mixture of dichloromethane and $1,1,1,3,3,3$ -hexafluoro-2isopropanol (HFIP) afforded 5-trifluoromethyl-2-ethylcyclopent-2-enone 23.5 in 79% yield as the sole cyclized product. The Nazarov cyclization of the non-fluorinated counterpart of 23.3 usually yields a mixture of regioisomers of the double bond in the five-membered ring. Here, the directing effect that the CF_3 -group exerts leads to placement of the double bond away from the trifluoromethyl group. The reaction underscores the strong electronic bias imposed by the trifluoromethyl group on the direction of proton loss on the final reaction intermediate (Scheme 23).

In another example trifluoroisopropenyl bromide in the presence of zinc, copper(I) chloride and ultrasound with a benzocyclobutenyl aldehyde 24.2 gave an allylic alcohol which was subsequently acylated to yield 24.3. Fukumoto and coworkers^{69,70} studied the stereochemical course of the intramolecular Diels-Alder reaction of o -quinodimethanes with trifluoromethyl allylic alcohols bearing various protecting groups on the hydroxy group such as 24.3 and have developed a novel approach to 18-trifluoroestrans. The thermal reaction of the acetyl protected 24.3 afforded all four possible isomers. The trifluoromethyl substituent on the carbon-carbon double bond enhanced the *cis*-selectivity about the ring junction and also the anti-selectivity between the trifluoromethyl and ester group, compared with the methyl analogs (see Scheme 24).

Addition of diazomethane and substituted diazomethane derivatives to CF_3 -substituted olefins is well precedented with the earliest examples being reported by M isani⁷¹ (Scheme 25). Some more recent examples have been reported by Fuchikami's group.⁵⁹ Viehe's group has studied reactions of sulfur substituted CF_3 -olefinic compounds with diazomethane and substituted diazomethane derivatives⁶⁴ (Scheme 25).

Radical reactions have distinct advantages over ionic reactions in the synthesis of trifluoromethylated cycles. Radical reactions avoid the problem of defluoridation that sometimes accompanies nucleophilic cyclization reactions⁷²

1. Zn, CuCl

Scheme 24.

Scheme 26.

and also the problems associated with a strong electronwithdrawing effect from the CF_3 -group encountered in electrophilic cyclization reactions. Kobayashi and coworkers^{3} studied radical cyclizations of CF_3 -double bond compounds for the synthesis of trifluoromethylated cyclic compounds. The carbon radical derived from iodide 26.1 predominantly attacks the carbon β to the trifluoromethyl group on the olefin via an *endo* ring-closure reaction to form 26.2 , that has a six-membered ring in 86%. The observed 6-endo:5exo ratio was 11:1. The mode of cyclization reaction appears to be sensitive to the gross structure. An oxygen atom in the connecting chain overrode this 6-endo preference is seen in the radical cyclization of acetal 26.4. The cyclization proceeded mainly by an α -attack and followed the 5-exo reaction pathway to give 26.6 (Scheme 26).

3.1.2. From α , β -disubstituted olefins. Diels-Alder reactions and 1,3-dipolar cycloaddition of (E) -4,4,4trifluorocrotonate 27.3 and its derivatives have been extensively reported.^{61,74-87} Scheme 27 shows just two examples, reactions with methoxy diene 27.2 and with a precursor to a metallo-azamethine ylid 27.4. Thus the reaction of ethyl (E) -4,4,4-trifluorocrotonate 27.3 with diene 27.2 in refluxing benzene in the presence of dichloromaleic anhydride and t -butyl- p -cresole for 4 days gave the Diels-Alder adduct 27.1 with the CF₃-group situated *endo* to the bicyclic ring.⁷⁵ The regio- and stereo-specific cycloaddition of ethyl (E) -4,4,4-trifluorocrotonate 27.3 with metalloazomethine ylids generated from imines of glycine or alanine ester in the presence of silver acetate, gave 3-trifluoromethylpyrrolidine derivatives 27.5 .⁷⁹ Despite the presence of the trifluoromethyl group, the regiochemistry of the Diels–Alder reaction of 27.3 is determined by the ester group. The relative stereochemistry at the C-4, C-5 centers and the C-2, C-3 centers indicates that the endo-approach of the ester group of the alkene is preferred.

Michael addition of nitromethane 28.2 to ethyl (E) -4,4,4trifluorocrotonate followed by base hydrolysis, oxidation with permanganate and careful distillation gave aldehyde 28.4 in 26% yield.⁸⁸ A TiCl₄-promoted Mukaiyama reaction of aldehyde 28.4 with enol ether 28.5 afforded γ -lactones 28.6 and 28.7 as a $92:8$ *trans:cis* mixture. This is to be compared with the same reaction with the methylsubstituted analog which shows only a selectivity of 71:29 in preference for the trans lactone. The electron-withdrawing trifluoromethyl group is the main factor of the higher

Scheme 27.

Scheme 29.

trans selectivity. Addition of BF_3 -etherate as the Lewis acid resulted in no formation of lactones (Scheme 28).

Soloshonok et al. 89 recently reported an asymmetric synthesis of $(2S,3S)$ -3-trifluoromethylpyroglutamic acid 29.6 via Michael addition of a Ni(II) complex of a glycine Schiff base with $(S)-o-[N-(N-benzylprolyl)$ amino]benzophenone (29.2) to ethyl (E) -4,4,4-trifluorocrotonate. The stereochemical outcome of the Michael addition was found to be subject to kinetic or thermodynamic control depending on the reaction conditions used. Under conditions of kinetic control, high diastereoselectivity of up to 94% d.e. of compound 29.6 was obtained, while the stereoselectivity obtained under conditions of thermodynamic control in comparison was only moderate (Scheme 29).

Another reagent that has been used as a reactant for Diels-Alder reactions and 1,3-dipolar cycloadditions in synthesis of the trifluoromethyl substituted cycles is $(E)-1,1,1$ trifluoro-2-penten-4-one 30.2. Diels-Alder reaction of (E) - $1,1,1$ -trifluoro-2-penten-4-one **30.2** and cyclopentadiene afforded the norborene derivatives 30.3 and 30.4 with a ratio of *endo-acetyl* 30.3 to *exo-acetyl* 30.4 of $79:21^{90}$ A facile 1,3-dipolar cycloaddition reaction of compound 30.2 with diazomethane gave the 2-pyrazoline derivative 30.1 which may be considered to result from isomerization of the first formed 1-pyrazoline. In a more classical annulation reaction, (E) -1,1,1-trifluoro-2-penten-4-one reacted with 1-morpholinocyclohexene in a Michael-Dieckmann reaction to give the trifluoromethyl substituted octalinone derivatives $\overline{30.5}$ and $\overline{30.6}$ in 67% yield^{91,92} (Scheme 30).

 (E) -1,1,1-Trifluoro-3-phenylsulfonylprop-2-ene and (E) -1,1,1-trifluoro-3-phenylsulfinylprop-2-ene have been used in Diels-Alder and in 1,3-dipolar cycloaddition reactions. $93-97$ The versatility and flexibility that is offered by the sulfonyl and sulfinyl groups have led to the two functional groups being exploited as temporary control elements for the introduction of chirality in asymmetric Diels-Alder and 1,3-dipolar cycloaddition reactions. Diens-Aluer and 1,0-uponal cyclonomical contracts Recently, Eguchi and coworkers⁹⁵ synthesized optically active trifluoromethylated cyclic sulfonamides through asymmetric Diels-Alder reactions of α , β -unsaturated sulfonamides 31.1 bearing a C2-symmetric pyrrolidine chiral auxiliary under high pressure conditions (Scheme 31). The stereochemical relationship between the trifluoromethyl and sulfonyl groups found in the reaction products is always trans, thus implying that a concerted reaction took place. Here again, the trifluoromethyl group plays a minor role in determining the regiochemistry of the cycloaddition reaction. The endo to exo selectivity is determined by steric repulsion, and in most cases the sulfonyl group preferentially occupies the exo position.

 (E) -3,3,3-Trifluoro-1-nitropropene was synthesized for the first time by Shechter et al.⁹⁸ and it is a highly reactive Michael acceptor⁹⁹ and dienophile/dipolarophile.^{84,99,100} Cycloaddition of (E) -3,3,3-trifluoro-1-nitropropene 32.1 with furan afforded diastereomeric 1:1 mixture of 6-tri fluoromethyl-5-nitro-7-oxa-bicyclo-[2,2,1]hept-2-enes 32.3 and 32.4 in 60% yield (Scheme 32).

Shen¹⁰¹ has reported a reaction of 2-trifluoromethyl vinylphosphonate 33.4 with isopropylidene triphenylphosphorane

Scheme 31.

33.5. The isolated product is the CF_3 -cyclopropyl phosphonate 33.6 wherein the phosphonate and CF_3 -groups end up trans to each other is obtained in 40% yield. The reaction of the same vinylphosphate 33.4 with the corresponding triphenylarsorane reagent leads to a higher yield (60%) of the same product 33.6. With benzylidene triphenylarsorane 33.3 and 2-trifluoromethyl vinylphosphonate 33.4, a mixture of two cyclopropyl phosphonates 33.1 and 33.2 is obtained. The isomer with the phenyl group that is *trans* with respect to the phosphoryl group predominates (Scheme 33).

Reaction of trifluoromethylated allylic alcohol 34.1 with

 $MqSO₄$

34.4

triethyl orthoacetate 34.2 led to an intermediate that underwent a Claisen rearrangement to give olefin ester 34.3 .¹⁰² In a further four-step transformation, olefin ester 34.3 was converted into nitrone 34.5. On heating in toluene, an intramolecular 1,3-dipolar cycloaddition of nitrone 34.5 occurred and a mixture of three bicyclic compounds 34.6, 34.7 and 34.8 was obtained (Scheme 34).

Kitazume and coworkers^{103,104} reported a [3,3]-Ireland-Claisen rearrangement occurring on substituted α -methoxyacetic acid γ -(trifluoromethyl)allyl esters 35.1 and 35.4 that proceeded in a highly stereoselective manner to

OAc

'n۵

34.6, 32%

OAc

34.7 and 34.8, 11%

34.5

Scheme 32.

Scheme 33.

Scheme 35.

produce α -methoxy- β -trifluoromethyl- γ , δ -unsaturated carboxylic acid derivatives 35.2 and 35.5 in high yields. Osmylation of enantiomerically pure Ireland–Claisen products 35.2 and 35.5 gave γ -butyrolactones in moderate yields. The *anti*-isomer 35.2 afforded ν -butyrolactone 35.3 as a single isomer, while the syn-isomer 35.5 gave two γ -lactones, 35.6 and 35.7, as a mixture of two diastereomers in the ratio 89:11 (Scheme 35).

3.1.3. From tri- and tetrasubstituted olefins. Trisubstituted alkenes that rely solely on the intrinsic electron withdrawing effect of the trifluoromethyl group are usually not sufficiently electron deficient enough to behave as dieneophiles in Diels-Alder reactions or as dipolarophiles in 1,3dipolar reactions.⁶¹ Lewis acid catalysis normally does not facilitate pericyclic reactions of trifluoromethyl-substituted olefins because the Lewis acid is not able to form a complex with the double bond bearing a trifluoromethyl group. However, as depicted in Scheme 36, the Diels-Alder reaction of chromium complex 36.1 with diene 36.2 occurs at high pressure. This is a special case. Formation of a chromium tricarbonyl complex with the phenyl ring of 36.1 leads to an increase in the reactivity of the carbon– carbon double bond bearing the CF_3 -group. Trisubstituted olefins that possess both a trifluoromethyl group and another electron-withdrawing group are known to react only with highly reactive dipoles such as nitrones and diazomethane.

One example that demonstrates a CF_3 -group actually promoting a Diels±Alder reaction is shown in Scheme 37. No observable reaction occurs between the 1,3-dioxin compound 37.1 and Danishefsky diene 37.4 even under high-pressures condition of 10 Kba at ambient temperatures.¹⁰⁵ After a trifluoromethyl group was introduced into the 5-position of dioxin 37.1 by iodination followed by a trifluoromethyl copper reaction to give 37.3 , the Diels-Alder reaction of the trisubstituted double bond of 37.3 with Danishefsky diene under a pressure of 10 Kba at room temperature gave a single adduct 37.5. This suggests that the attachment of the trifluoromethyl group at the 5-position of the 1,3-dioxin ring enhanced the reactivity of the dioxin 37.1. Also reported are some $[2+2]$ photocycloaddition of the 1,3-dioxin 37.3.^{105,106}

Scheme 36.

Scheme 38.

Quinone 38.1 , $107-109$ bearing three electron withdrawing groups, readily reacted with 2-trimethylsiloxybuta-1,3 diene in methylene chloride at room temperature to furnish a single adduct 38.3 in 89% yield. Blazejewski et al.¹¹⁰ were then able to synthesize a derivative of the $9.9.9$ -trifluoro analog of the Wieland–Miescher ketone 38.7 from the adduct 38.3. The silyl enol ether 38.3 was converted into its corresponding ketone and protected as a dimethyl ketal, and then the $C=C$ bond was reduced by catalytic hydrogenation to give 38.4. Selective reduction of the 1,3 diketone 38.4 with sodium borohydride followed by treatment with acetic anhydride gave intermediate 38.5 in 75% yield. The preferential reduction of the carbonyl group that is shielded by the trifluoromethyl group may be ascribed to the enhanced reactivity resulting from the electron withdrawing trifluoromethyl group. Steps that resulted in the removal of the remaining ketone carbonyl, introduction of a carbon-carbon double bond and adjustment in the oxidation level led to ketone 38.7. Ketone 38.7 was a key intermediate in the synthesis of 19,19,19 trifluoro-androstenedione derivatives reported by Blazejewski^{111,112} (Scheme 38).

De Clercq¹¹³ reported an intramolecular Diels-Alder reaction of 8-trifluoromethyl-1,3,8-nonatriene as a possible route to trifluoromethylated hydrindenes which have the CF_3 -group situated at the ring junction. The key intermediate 39.6 that led to the triene was prepared by esterification of carboxylic acid 39.1 and allylic alcohol 39.2. The resulting ester underwent an Ireland–Claisen rearrangement to give a mixture of carboxylic acids 39.4 and 39.5. Con-

version of carboxylic acid 39.5 into the aldehyde 39.6 followed by reaction of the aldehyde 39.6 with 3-triethylsilyloxypentadienyl lithium afforded the requisite triene 39.7 as a mixture of two diastereomeric alcohols in a 3:1 ratio. A thermally induced intramolecular cycloaddition reaction of the triene 39.7 produced predominantly *trans*fused adducts 39.8 (Scheme 39).

In a synthesis of chiral, non-racemic, A-tetranor B-trienic $18,18,18$ -trifluorosteroidal system 40.6 and its epimer 40.7 shown below, Fukomoto and coworkers¹¹⁴ used a chiral unsaturated imide 40.2 as a trifluoromethyl source and as an optical induction reagent. The chiral induction on the trifluoromethylated steroidal ring system was effected by chirality transfer from a chiral oxazolidinone on the adduct obtained from the chiral oxazolidinone 40.2 and the aldehyde 40.3 which gave rise to 40.4. After conversion of compound 40.4 to the protected diol 45.5, an intramolecular Diels-Alder reaction of the CF_3 -substituted olefin with an o-quinodimethane that is generated thermally in situ afforded compounds 40.6 and 40.7 (Scheme 40).

Zecchi and coworkers 115 reported an intramolecular nitrone cycloaddition route to 3 -(trifluoromethyl)isoxazolidino- $[4,3-c]$ -chroman-4-ones and -quinolin-4-ones. A later report¹¹⁶ described a variant of this synthetic approach that led to enantiomerically pure compounds. Thus, the trifluoromethylated substrate $\overline{41.1}$ was reacted with (S)- α -(phenylethyl)hydroxylamine oxalic acid salt to give homochiral nitrones 41.3. Without isolation, nitrones 41.3 were heated in benzene to give a 9:1 separable mixture of

Scheme 40.

intramolecular cycloadducts 41.4 and 41.5 in 50% overall yield (Scheme 41).

Claisen rearrangement of trifluoromethylated allylic alcohol 42.1 with ethyl orthoacetate for $3 h$ at 200° C afforded ethyl 3-methyl-3-trifluoromethyl-4-pentenate 42.2 in 75% yield.¹¹⁷ An ozonolysis reaction of compound 42.2 afforded the aldehyde ester 42.5 in 87% yield. The ester-aldehyde 42.5 was converted into β -trifluoromethyl- γ -butyrolactones 42.3 and 42.4 (Scheme 42).

Trifluoromethylated cyclopropyl lactones have been synthesized by Faigl et al.. The synthesis is based on a cyclization reaction that involves single electron transfer.¹¹⁸ Thus reaction of monoethyl malonate ester with $trans-3-trifluorometry1-2-butene-2-ol$ in the presence of DCC gave the ester 43.3. Treatment of the ester 43.3 with iodine, potassium carbonate and tricaprylmethylammonium chloride (TCMC) in hot benzene gave 43.4 and 43.5 in an approximately 1:2 ratio (Scheme 43).

There are a few scattered reports of trifluoromethyl substituted olefins forming CF_3 -substituted cyclopropanes by irradiation of the CF_3 -olefin in an inert solvent and examples are depicted below in Scheme $44.^{119-121}$

Scheme 41.

Scheme 43.

Oxidation of trifluoromethyl-substituted alkenes for the synthesis of 2-trifluoromethyl oxiranes is a well known reaction. As shown in Scheme 45, the oxidation has been achieved using mCPBA as an oxidant.^{122 -125} Epoxidations have also been achieved catalytically with a mixture of oxygen and chlorine.¹²⁶ Messeguer¹²⁷ has used Murray's reagent, dimethyldioxirane, to effect the epoxidation of CF_3 -substituted olefins, however the reaction seems sluggish. As an improvement, trifluoromethyl methyl dioxirane epoxidizes CF_3 -substituted olefins more rapidly.

4-Trifluoromethyl-2(5H)-furanone 46.1 was synthesized by Kobayashi and coworkers^{128,129} from (Z) -4-bromo-3trifluoromethyl-2-butenoate and was converted to its silyloxyfuran derivative 46.2 using trimethylchlorosilane and triethylamine in the presence of a catalytic amount of zinc chloride.¹³⁰ A Lewis acid-catalyzed aldol reaction of the silyloxyfuran 46.2 with 2-benzyloxyacetaldehyde and subsequent lactone formation provided 5-substituted-4 trifluoromethyl- $2(5H)$ -furanone 46.3 with high regio- and diastereo-selectivity. The aldol product of the lactone 46.3

Scheme 44.

Scheme 45.

Scheme 46.

Scheme 47.

Scheme 48.

was transformed into a trifluoromethylated branched sugar derivative 46.5^{130} (Scheme 46).

Portella^{131,132} reported substitution of the fluoride of perfluoroketene dithioacetal 47.1 by an acetonyl group using acetone and potassium hydride to generate ketone 47.3 in high yield. Reduction of the ketone 47.3 followed by hydrolysis using concentrated hydrochloric acid gave γ -butyrolactone 47.4 in 94% yield as a mixture of diastereomers. Addition of methyllithium to the ketone 47.3 followed by acid hydrolysis gave a more substituted lactone 47.5. Noteworthy here is the hydrolysis of the dithioacetal moiety which was accomplished without assistance of mercuric salts (Scheme 47).

3.2. Use of trifluoroacetaldehyde and its imine derivatives

Trifluoroacetaldehyde is a useful building block for the preparation of organic compounds having a trifluoromethyl group. The aldehyde is commercially available as trifluoroacetaldehyde ethyl hemiacetal from which gaseous trifluoroacetaldehyde itself can be generated by dehydration.

Kitazume133,134 reported Reformatsky-type reactions promoted by ultrasound between the optically active o -trimethylsilylated cyanohydrin 48.4 and α -substituted α -bromoacetic esters that gave chiral β -keto- γ -butyrolactone 48.5 and tetronic acid 48.6 bearing a trifluoromethyl group on the asymmetric carbon at C-4. The optically active cyanohydrin 48.3 was prepared by an asymmetric hydrolysis of the corresponding racemic acetic ester 48.2 with lipase-MY (Scheme 48).

In a single-step Reformatsky reaction γ -trifluoromethyl-2-

methylene- γ -butyrolactone 49.3 was obtained from trifluoroacetaldehyde with methyl 2-(bromomethyl)acrylate 49.2 and zinc dust in 32% yield¹³⁵ (Scheme 49).

The Lewis acid catalyzed diene-aldehyde cyclocondensation has proven to be one of the most reliable reactions for the preparation of pyranosic synthons. When this cyclocondensation was applied to trifluoroacetaldehyde^{136,137} it occurred at room temperature and needed no Lewis acid activation. Unlike the reaction between a non-fluorinated aldehyde and Danishefsky diene 50.2 which leads to a g-pyranone without isolation of the acid-labile intermediate similar to 50.3 , the trifluoroacetaldehyde reaction gave only the 6-trifluoromethyl-2-methoxy-4-trimethylsilyloxy-pyr-3ene 50.3 as *cis/trans* mixture $(70/30)$.¹³⁷ On forming the pyranosic ring, the inductive effect from the 2-trifluoromethyl group on the ring can exert an influence at a longer distance through the ring oxygen. The inductive effect of the CF_3 -group situated at C-2 precludes the elimination of the methoxy group located at C-6 (Scheme 50).

Addition of N -methylhydroxylamine 51.2 to trifluoroacetaldehyde 51.1 followed by dehydration generates the nitrone 51.3 which has the C -trifluoromethyl and N -methyl groups in a *trans*-orientation.^{138,139} The nitrone 51.3 has been shown to be a useful synthetic building block for constructing trifluoromethylated heterocycles. Reaction of the nitrone 51.3 with various alkyne dipolarophiles in refluxing benzene afforded 3-trifluoromethyl-4-isoxazolines 51.4,

Scheme 49.

Scheme 50.

which can rearrange into 2-trifluoromethylaziridines 51.5 . Cycloaddition of 51.3 with dimethyl fumarate, a trans olefin, gave 3,4-trans- and 3,4-cis-substituted isoxazolidines 51.7 and 51.8 in an 1:1 mixture. Cycloaddition of cis -olefins such as dimethylmaleate proceeded with high stereoselectivity giving 3,4-trans-substituted cycloadduct **51.6**. The predominant formation of the $3,4-trans\text{-}trifluoro$ methylisoxazolidines 51.6 suggests that in the transition state, secondary orbital interactions between the trifluoromethyl group and the substituents including a phenyl or an ester group of the dipolarphiles are very weak and that the steric repulsion between these groups more than secondary orbital interactions that determine the product formed¹⁴⁰ (Scheme 51).

Bonnet-Delpon and coworkers^{141,142} prepared CF_3 -substituted β -lactam 52.4 by $[2+2]$ cycloaddition of a ketene with the trifluoromethyl aldimine derived from trifluoroacetaldehyde. The ketene 52.2 used for the $[2+2]$ reaction was generated in situ from α -benzyloxyacetyl chloride and triethylamine. When a chiral N-substituted imine 52.3 was used, this asymmetric Staudinger reaction showed low diastereoselectivity because the relatively long distance between the chiral center and the reaction centers precluded high optical induction. However, crystallization or chromatography followed by crystallization of the crude mixture of reaction products 52.4 in ethanol allowed a fine separation of the two isomers 52.5 and 52.6 to be performed (Scheme 52).

 3 -Fluoro-2-trifluoromethyl- β -lactams have been prepared by Ishihara by a condensation reaction of the lithium salt derived from 2-fluoropropanoic acid phenylthioester 53.2 with the benzylimine 53.3 derived from trifluoroacetaldehyde. Reaction of imine 53.3 with the (Z) -lithium enolate 53.2 gave 4-trifluoromethylated 2-azetidones 53.4 and 53.5 as a 97:3 trans:cis mixture in 44% yield¹⁴³ (Scheme 53).

3.3. Use of trifluoromethylated ketones

This section covers ketones that have the trifluoromethyl group directly attached to the carbonyl group. Arbitrarily we have also included in this section methyl or ethyl trifluoromethylpyruvate and ethyl 1,1,1,-trifluoroacetoacetate compounds that have a trifluoromethyl ketone present. The trifluoromethylated ketone carbonyl is more electrophilic than their corresponding methyl counterparts and the initial step when trifluoromethylated ketones are used for the construction of rings in most cases involves a

Scheme 51.

Scheme 53.

nucleophilic addition reaction to the trifluoromethyl carbonyl group.

3.3.1. From simple trifluoromethylated ketones. Trifluoromethyl ketones 54.1 were prepared by Laurent¹⁴ by condensation reaction of 2-phenylacetonitrile and 2-(3 thienyl)-acetonitrile with ethyl trifluoroacetate followed by sulfuric acid hydrolysis with a concomitant decarboxylation reaction. The oximes 54.2, prepared from the ketones 54.1, were reacted with Grignard reagents. Ethyl- or isopropylmagnesium bromide and ultrasound led cleanly to cisaziridine 54.3 without incorporation of either an ethyl or isopropyl group. An in situ reduction of a 2H-azirine intermediate was proposed. With methylmagnesium bromide, no cis-aziridine product formed by reduction was observed; instead the methylated trans-aziridine 54.4 was obtained. There was no reaction of the trifluoromethyl oximes 54.2 with phenylmagnesium bromide. Allylmagnesium bromide appears to add to across the C $=N$ bond of the oximes 54.2 and/or reduce the carbon-nitrogen double bond rather than form a three-membered nitrogen heterocyclic ring¹⁴⁵ (Scheme 54).

Trifluoroacetophenone 55.1 has been reported to react with diethylsuccinate to give 3 -carboxy-5,5,5-trifluoro-4hydroxy-4-phenylpentanoic acid 55.3, which was then converted into 3-carboxy-4-phenyl-4-(trifluoromethyl)butanolide 55.4 on treatment with PPA. Heating the substituted γ -butyrolactone 55.4 with phosphorus pentachloride gave 2,5-dihydro-2,5-dioxo-3-(1-phenyl-2,2,2-trifluoroethyl)furan 55.5. The carbon-carbon double bond in 55.5 was removed to give the succinic anhydride derivative 55.6. Treatment of 55.6 with concentrated sulfuric acid led to the formation of 3-carboxy-4-(trifluoromethyl)tetralone $55.7^{146,147}$ (Scheme 55).

Azeotropic removal of water from a reaction mixture of trifluoroacetophenone 56.1 with (R) -phenylglycinol 56.2 by heating in toluene gave a chiral 2-trifluoromethyl-1,3oxazolidines 56.3 as a 1.6:1 diastereomeric mixture.¹⁴⁸⁻¹⁵⁰ The diastereomers were separated by column chromatography. A stereospecific substitution reaction of 56.3 with organolithium reagents on the carbon adjacent to the trifluoromethyl group proceeded with retention of configuration. Hence control of the newly created quaternary chirality center was achieved (Scheme 56).

Stable $1,2\gamma^4$ -oxaselenetanes **57.7** and **57.8** have been thermally converted into CF_3 -substituted epoxides 57.5 and 57.6 ¹⁵¹ The selenium heterocyclic compounds 57.7 and 57.8 are derived from the substituted phenyl benzyl selenide 57.1 and trifluoroacetophenone 57.2 to give a

Scheme 54.

Scheme 56.

mixture of diastereomers 57.3 and 57.4, which are separable. The individual diastereoisomers were each reacted with TBAF to remove the silicon group and a bromine oxidation reaction at 0°C formed the $1,2\gamma^4$ -oxoselenetanes 57.7 and 57.8. At 25° C the epoxide 57.5 is formed selectively over epoxide 57.6 from $1,2\gamma^4$ -oxoselenetane 57.7 and, specifically, the trifluoromethylated epoxide 57.6 was obtained from the other $1,2\gamma^4$ -oxoselenetane 57.8. A syn ligand coupling reaction of the $1.2\gamma^4$ -oxoselenetanes is proposed to account for the observed stereoselectivity of the CF_3 -substituted epoxide formed (Scheme 57).

Trifluoroacetophenone 58.1 has been transformed into optically active acetate 58.2 via a hydrolytic resolution of the corresponding racemic acetate with a lipase.¹⁵² Compound 58.2 was converted to (R) - γ -phenyl- γ -(trifluoromethyl)- γ butyrolactone 58.6 in high optically purity (Scheme 58).

A general procedure for the preparation of the diazirine involves treatment of the trifluoromethyl ketone with hydroxylamine, p-toluenesulfonyl chloride and ammonia to give the diaziridine, which was then oxidized to diazirine. Scheme 59 shows the preparation of a diazirine peptidyl photo-affinity label that Baldwin et al. 153 required for biosynthetic studies on penicillin synthetase. The trifluoroacetyl ketone 59.1 was converted into its corresponding oxime and was then reacted with toluene-p-sulfonyl chloride. The diaziridine 59.2 was prepared from the tosylate using ammonia. A $RuO₂$ -oxidation converted the heterocyclic ring into a diazirine **59.3**. Some further transformation steps were required to incorporate a peptidic portion onto the piece containing the diazirine in order to obtain the full structure of the photo-affinity label. Other photoaffinity labels based on CF_3 -substituted trifluorodiazirine have been prepared using similar protocols.¹⁵⁴⁻¹⁵⁶

Scheme 57.

Scheme 59.

Brown and coworkers¹⁵⁷ have obtained $(R)-(+)$ -2-trifluoromethyloxirane 60.2 from 1,1,1-trifluoro-3-bromopropan-2one 60.1 directly by using $(-)$ -DIP chloride $[(-)$ -B-chlorodiisopinocampheylborane]. The opposite enantiomer is available from $(+)$ -DIP chloride $[(+)$ -B-chlorodiisopinocampheylborane]. The DIP chloride method for reducing α -bromoketones to give trifluoromethyloxiranes appears to be general and leads to material with high optical purity. β -Hydroxy sulfide 60.4 has also been exploited in a synthesis of (R) - $(+)$ -2-trifluoromethyloxirane **60.5**.^{158,159} The phenylthiomethyl ketone 60.3 was reduced with sodium borohydride and acetylated with acetic anhydride. An enzymatic resolution using lipase hydrolyses the (R) -ester into the (R) -alcohol, leaving the (S) -ester intact. The (R) -alcohol was converted into the epoxide using Meerwein salt and sodium hydroxide.¹⁵⁸ Resnati¹⁵⁹ developed a similar reaction sequence shown in Scheme 60 that used a microbial reduction on ketone 60.3 and thereby avoided the need for an enzymatic resolution.

Intramolecular Friedel–Crafts alkylation and Lewis acid

ADIP-C

induced ene cyclization of aryl and alkenyl substituted trifluoromethylated ketones have provided a convenient way to synthesize trifluoromethylated heterocycles.¹⁶⁰⁻¹⁶⁷ Scheme 61 shows one example of a Lewis acid induced ene cyclization of an olefinic trifluoromethyl ketone 61.1 that cyclizes to give a trifluoromethyl-substituted decalin and a trifluoromethyl substituted hydrindane in high yield.¹⁶⁵ Depending on the choice of Lewis acid, δ -(1-cyclohexenyl) trifluoromethyl ketone 61.1 selectively leads to either 1-(trifluoromethyl)-1-hydroxy- $\Delta^{5,10}$ -octalin 61.2 or to the alcohol compound 61.4.

The trifluoromethyl ketones are more reactive than their corresponding methyl ketone and have a similar level of reactivity to that of aliphatic aldehydes. Thus, the cyclization of trifluoromethyl ketones normally requires milder conditions than their non-fluorinated counterparts and accordingly the chemical yields for the reactions are higher. In contrast to methyl ketones, migration of the CF_3 -group is not observed in the cyclization of 61.1 in the cationic cyclization process. The complexes formed by a

Scheme 60.

Scheme 62.

trifluoromethylated tertiary alcohol with Lewis acids are stable because the electron-withdrawing CF_3 -group prevents a solvolysis or elimination reaction to occur. Thus, a large variety of Lewis acids can be used in the ene reaction with trifluoromethyl ketones (Scheme 61).

Bouillon et al. $168-173$ described the use of 3-trifluoroacetyl substituted γ -lactams for the synthesis of trifluoromethylated heterocycles such as pyrazoles, pyrimidines, oxazolidines, imidazolidines. Sodium borohydride reduction of 3 -trifluoroacetyl-substituted lactam 62.1 followed by dehydration gave $3-(2,2,2)$ -trifluoroethylidene lactam 62.3. An 1,3-dipolar cycloaddition of compound 62.3 with N -methyl- α -phenylnitrone and with diazomethane gave trifluoromethylated spirocyclic isoxazolidine 62.4 and pyrazoline 62.5, respectively. Heating pyrazoline 62.5 afforded 5-azaspiro[2,4]heptan-4-one 62.6^{173} (Scheme 62).

3.3.2. From ethyl 1,1,1-trifluoroacetoacetate. Taguchi and coworkers174,175 used a thiocarbonylimidazole derivative in order to generate a radical α to a trifluoromethyl group which was predisposed to react with a terminal double bond in an intramolecular reaction to generate a trifluoromethyl-substituted cyclic compound. The thiocarbonylimidazole derivative 63.4 was prepared from ethyl 1,1,1 trifluoroacetoacetate 63.1 . Through a multistep reaction sequence 63.1 was transformed into the β -trifluoroaldehyde 63.2. A reaction of aldehyde 63.2 with allylmagnesium bromide followed by benzoylation of the hydroxy group and removal of the tetrahydropyranyl (THP) protecting group gave the alcohol 63.3. On treatment with 1,1'-thiocarbonyldiimidazole, the hydroxy group of 63.3 was converted to the thiocarbonylimidazole derivative 63.4. The radical cyclization reaction was carried out using tributyltin hydride and AIBN in benzene which gave the CF_3 -substituted cyclopentane 63.5 via a 5-*exo*-cyclization and the cyclohexane 63.6 via a 6-endo-cyclization in 77% yield. The product ratio of 63.5 to 63.6 is 38:1^{174,175} (Scheme 63).

Allylation of ethyl $1,1,1$ -trifluoroacetoacetate 64.1 by allyl bromide gave the derivative 64.2 .¹⁷⁶ The iodo-etherification

Scheme 63.

Scheme 66.

Scheme 65.

of 64.2 with iodine and sodium carbonate in dichloromethane at room temperature gave iodo-hemiketals 64.3 and 64.4 in 90% yield as a 25:75 diastereomeric mixture¹⁷⁷ (Scheme 64).

A base-catalyzed cyclization of ethyl 1,1,1-trifluoroacetoacetate 65.1 and methyl vinyl ketone 65.2 provided a mixture of two isomers of 4-carboethoxy-3-hydroxy-3- $(trifluorometry] cyclohexanone$ 65.3, which was then dehydrated with Nordhausen's acid $(SO₃/H₂SO₄)$ to give 4-carboethoxy-3-(trifluoromethyl)-cyclohex-2-enone 65.4 in 40% yield^{178} (Scheme 65).

Recently, Chambers et al. 179 described exclusive addition of the oxygen center of hydroxylamine to the ketone $carbonyl$ of $ethyl$ 1,1,1-trifluoroacetoacetate. Thus, addition of a basic solution of hydroxylamine 66.2 to ethyl $1,1,1$ -trifluoroacetoacetate and subsequent acidification to $pH=3$ afforded 5-hydroxy-5-(trifluoromethyl)isoxazolidin-3-one 66.4 in 56% yield. The exclusive formation of the product 66.4 was accounted for by the hard-soft acidbase theory. The trifluoromethyl group makes the ketone carbonyl group in 66.1 harder and therefore, the harder nucleophilic center is preferentially attacked by the oxygen atom of hydroxylamine in the first addition step (Scheme 66).

3.3.3. From trifluoromethylpyruvic acid and its ester derivatives. Reaction of allylmagnesium bromide with methyl trifluoropyruvate 67.1 followed by benzylation of the newly formed hydroxy group gave methyl 2-benzyl $oxy-2-trifluorometry$ ¹-4-pentenoate 67.2. The benzyl protection of the hydroxy group required an elevated temperature and a catalytic amount of tetrabutylammonium iodide because the electron withdrawing of the geminal trifluoromethyl group decreases nucleophilicity of the hydroxy group. Dihydroxylation of the carbon-carbon double bond of 67.2 with $OsO₄$ led to a diastereomeric mixture of γ -butyrolactones 67.5 and 67.6 as a 1:1 mixture¹⁸⁰ (Scheme 67).

Scheme 68.

Scheme 69.

Formation of CF_3 -substituted epoxides from bromohydrins is a reaction that has been known for many years.¹⁸¹ Recently, advances have been made to obtain the CF_3 substitued epoxides in high enantiomeric purity. Seebach¹⁸² used ethyl trifluoropyruvate as a precursor to both enantiomers of 2-trifluoromethyloxirane 68.6 as shown in Scheme 68. Using the resolving agent (R,R) -3-hydroxy-3-phenyl-2aminopropan-1-ol, (S) - α -trifluoromethyl- α -hydroxyacetic acid 68.3 was obtained and was converted into the (S)- $(-)$ -2-trifluoromethyloxirane **68.6**, while the (S,S) -3hydroxy-3-phenyl-2-aminopropan-1-ol resolved acid was likewise converted into the $(R)-(+)$ -2-trifluoromethyloxirane.

Addition of a CBZ-protected α -amino-acid amide 69.2 to methyl trifluoropyruvate gave hemiamidol 69.3. The adduct 69.3 was converted into the corresponding 3-hydroxy-3 trifluoromethyl-2,5-diketopiperazine 69.4 after removal of the N -protecting group by hydrogenation. Trifluoroacetylation of 69.4 with trifluoroacetic anhydride at 0° C gave acylimide 69.5. The diketopiperazine 69.7 was formed by the addition of methylmagnesium bromide to the imine 69.6 formed in situ via a base-catalyzed elimination. Here, the organometallic reagent acted both as a base and as a trapping reagent. Diketopiperazine 69.7 was formed with 97% d.e. stereoselectivity¹⁸³ (Scheme 69).

Ishikawa and coworkers¹⁸⁴ reported preparation of 5-hydroxy-5-trifluoromethylhydantoin derivatives from trifluoropyruvic acid hydrate with various urea derivatives in boiling dioxane and concentrated sulfuric acid. The orientation of substituents on the product is consistent with an initial attack on the most active center in trifluoropyruvic acid hydrate by the nucleophiles. Thus, the NH group in urea derivatives attacks preferentially at C-2 in 70.1 leading to the formation of the hypothetical intermediates 70.3 which then cyclize into the various hydantoins 70.4 (Scheme 70).

Addition of 2-aminobenzylamine to methyl trifluoropyruvate afforded mono-adduct 71.3 in quantitative yield.¹⁸⁵ The adduct **71.3** on reaction with cyclohexanone gave the heterocyclic systems 71.4 and 71.5. The proposed mechanism for the formation of 71.4 and 71.5 involves an enamine intermediate that undergoes intramolecular nucleophilic attack at the aminol carbon bearing the CF_3 -group. Breaking of the C-N bond of the aminol occurs in order to obtain products 71.4 and 71.5 (Scheme 71).

Condensation of methyl trifluoropyruvate with malononitrile gave methyl 3,3-dicycano-2-(trifluoromethyl)acrylate 72.3 . 186.187 C-Alkylation of *m*-phenylenediamine with

Scheme 70.

Scheme 72.

compound 72.3 and subsequent lactamization at 20° C in CHCl3 afforded indoline 72.5. Compound 72.3 reacted with phenylhydrazine to yield trifluoromethylated pyrazoline 72.4 (Scheme 72).

3.4. Use of trifluoroacetic acid and its derivatives

This section describes the chemistry associated with trifluoroacetic acid and its derivatives. In general terms, most trifluoroacetic derivatives require some sort of multistep sequence to incorporate the CF_3-C unit into the ring system that is being constructed. Ethyl trifluoroacetate is often a useful reagent that can be incorporated and extend a carbon chain skeleton through a Claisen condensation reaction before the final ring closure. Also noteworthy is that, unlike normal amides, trifluoroacetamides can undergo Wittig reactions with phosphorus yields readily to generate bifunctional intermediates on which further elaboration may be possible before formation of the ring. Trifluoroacetic anhydride itself is also a useful source of the CF_3 -group.

3.4.1. From trifluoroacetic esters. 6,6,6-Trifluoro-5oxohexanoic acid 73.3 was prepared by Claisen condensation of ethyl trifluoroacetate 73.1 and diethyl glutarate 73.2 with sodium ethoxide followed by decarboxylative hydrolysis in acid. The acid 73.3 was converted into its corresponding acid chloride with thionyl chloride and reaction of the acid chloride with trimethylsilyl azide formed the acid azide 73.4. A subsequent tandem Staudinger aza-Wittig reaction of 73.4 led to the formation of cyclic enamine 73.5 in 47% yield. N-Halo-alkylation of 73.6 followed by a radical cyclization in a 5-exo manner afforded indolizidione derivative 73.7 with a trifluoromethyl group at the bridge head position adjacent to nitrogen. Reduction with borane–THF complex gave indolizidine 73.8 (Scheme 73).¹¹

In our laboratory, an efficient synthesis of chiral, nonracemic, trifluoromethyl-substituted piperidines was recently developed from ketoacid 74.1 (prepared as in Scheme 73) via palladium-catalyzed reactions of the α -(trifluoromethanesulfonyloxy) enamine 74.4 (enamine

Scheme 73.

Scheme 75.

Scheme 76.

triflate).¹⁸⁸ Thus, reaction of the triflate 74.4 with methyl cuprate and palladium-catalyzed coupling reactions with propargyl alcohol, phenylzinc chloride and carbon monoxide/methanol gave enamines 74.5 in good to excellent yield. The enamine double bond of compounds 74.5 was selectively reduced by hydrogen (45 psi) over $PtO₂$ in toluene to give the oxazolidine-protected piperidine 74.6. Hydrogenation of **74.6** over $Pd(OH)$ ₂ in ethanol gave piperidines 74.7 in 86% yield as single isomers (Scheme 74).

We also found that the cyclic enamine phosphate 75.2 derived from lactam 75.1 reacted with tributyl(vinyl)tin in the presence of catalytic $Pd(PPh_3)_4$ and anhydrous lithium chloride in refluxing THF for 2 h to afford diene 75.3 , which was trapped in situ by dimethyl fumarate to give adducts 75.4. The initially formed adduct 75.4 was isomerized to adducts 75.5 by stirring with silica gel for 1 h. Adduct 75.5 was obtained as a single isomer in 65% yield (overall isolated yields based on the lactam 75.1) (Scheme 75).

Adduct 76.2 when R=H in Scheme 76 was transformed in high yield by hydrogenation over $Pd(OH)$ ₂ catalyst into the decahydroquinoline 76.1 with (S)-configuration at the 2-position. Compound 76.4 with (R) -configuration at the 2-position was obtained by a two-step hydrogenation from compound 76.2 when $R=CO₂Me$ (Scheme 76).

Ethyl trifluoroacetate has been converted by Claisen $condensation$ into $5,5,5-trifluoro-4-oxo pentanoic$ acid 77.2.¹⁸⁹ Reaction of the γ -ketoacid 77.2 with phenethylamine gave hydroxy lactam 77.3. Unlike non-fluorinated hemi-amidols or hydroxy-lactams, compound 77.3 was considerably stable owing to the electron-withdrawing effect of the CF_3 -group. Dehydration was achieved using more harsh conditions. Thus, treatment with trifluoroacetic acid dehydrated 77.3 to indolizidinone 77.4. Lactam 77.4 was readily converted into trifluoromethylated cyclic compounds 77.5 in high yield¹⁹⁰ (Scheme 77).

3.4.2. From trifluoroacetamide and related reagents. The electron-withdrawing trifluoromethyl group increases the electrophilicity of the amide carbonyl, thus allowing Wittig reactions to occur at the amido carbonyl group. Bonnet-Delpon and coworkers¹⁹¹⁻¹⁹³ described a Wittig reaction of N -trifluoroacetylmorpholine 78.1 followed by hydrolysis that afforded on work up trifluoromethyl ketone 78.4 . A sequential carbonyl ene cyclization of trifluoromethyl ketone was catalyzed by aluminum Lewis acids. Thus, the $Me₂AICI$ or $MeAICI₂$ -induced cyclization of ketone 78.4 provided a mixture of cyclic products 78.5 and 78.6 in 40% yield¹⁹³ (Scheme 78).

79.6

NaCl, DMSO H₂O

79.7

Scheme 78.

CF₂CON

79.1

Scheme 79.

Moss et al.¹⁹⁴ generated trifluoromethyl substituted cyclopropyl ether 79.5 from trifluoroacetamide. Dehydration of the trifluoroacetamide 79.1 to trifluoroactonitrile 79.2. Subsequent amidine hydrochloride formation followed by a Graham oxidation¹⁹⁵ using sodium hypobromite in aqueous DMSO in the presence of lithium bromide and sodium bromide gave the bromo-diazirine 79.3. The bromide was displaced with methoxide. Irradiation of the diazirine 79.4 in the presence of methyl acrylate led to the cyclopropyl ether 79.5. In a similar transformation sequence, trifluoroacetonitrile 79.2 was converted into the chlorodiazirine 79.6 and irradiation of chlorotrifluoromethyl diazirine 79.6 gave chloro-trifluoromethylcyclopropane 79.7^{196} (Scheme 79).

Thioamide 80.1 derived from *N*-trifluoroacetylpyrrolidine

and phosphorus pentasulfide was converted into a trifluoromethyl thiomethyl-iminium salt 80.2. A deprotonation reaction at -78° C with DBU followed by a cycloaddition reaction with methyl acrylate gave pyrrolizidines 80.3 and 80.4 with high diastereoselectivity. This high selectivity can be rationalized both by a mainly $syn - CF_3$ dipole formation and endo approach of the dipolarophile and by HOMO_{dipole}-LUMO_{dipolarophile} interaction leading to one major regioisomer¹⁹⁷ (Scheme 80).

Reaction of N -trifluoroacetylimidazole **81.1** with Meldrum's acid 81.2 in the presence of imidazole at room temperature afforded 81.3 in 71% yield.¹⁹⁸ Thermolysis of 81.3 leads to trifluoromethylacetyl ketene generation in situ and reaction of this putative ketene with 1,3-dimethylurea gave the dihydrouracil derivative 81.5 in 90% yield

Scheme 82.

presumably via the intermediate of trifluoroacetoacetamide derivative 81.4. 1,3-Dimethylthiourea may be used instead of 1,3-dimethylurea in this reaction (Scheme 81).

2-Ethanesulfonyl-5-trifluoromethyl-1,3,4-oxadiazole 82.5 was prepared from trifluoroacetic acid hydrazide 82.1 in a three step sequence.¹⁹⁹ Reaction of compound 82.5 with 1,5-cyclooctadiene gave the cage compound 82.7 in a stereospecific three-step reaction sequence: a $[4+2]$ cycloaddition, a $[3+2]$ cycloreversion and a final $[3+2]$ cycloaddition (Scheme 82).

3.4.3. From trifluoroacetic anhydride. Santelli and coworkers^{200,201} reported addition reaction of $1,8$ -bis(trimethylsilyl)-2,6-octadiene 83.2 to trifluoroacetic anhydride to give dl -1-trifluoromethyl-2,5-divinylcyclopentan-1-ol

(83.3). Scheme 83 shows the preparation of a $B(9\alpha)$ homo-C-norsteroid 83.6 from the alcohol 83.3 . Esterification of compound 83.3 with 4'-methyoxybenzocyclobutene-1-carboxylic acid chloride and subsequent heating gave $(+/-)$ -3-methoxy-12-oxa-18,18,18-trifluoromethyl-17vinylestra-1,3,5(10)trien-11-one (83.5). Lactone 83.5 was reduced with lithium aluminum hydride into the diol and on treatment with phosphorus oxychloride compound 83.6 was obtained.

Reaction of arene carboxaldehyde N-methyl-N-alkyl hydrazones with trifluoroacetic anhydride afforded trifluoroacetyl hydrazones 84.3. Treatment of hydrazones 84.3 with trifluoroacetic acid at room temperature gave 6-trifluoromethyl-3,6-dihydro-2H-1,3,4-oxadiazine 84.4 .²⁰²⁻²⁰⁴ There was an exception. Treatment of the N-allyl substituted

Scheme 84.

Scheme 83.

Scheme 85.

hydrazone 84.5 with trifluoroacetic acid gave a bicyclic oxadiazine derivative 84.7²⁰⁵ (Scheme 84).

Steglich and coworkers²⁰⁶⁻²⁰⁸ have reported the reaction of α -amino acids with trifluoroacetic anhydride to give 2-trifluoromethyl-5(4H)-oxazolones. The first-formed 2-trifluoromethyl-5(4H)-oxazolones are readily isomerized at 100° C to 2-trifluoromethyl-5(2H)oxazolones. In a more recent reinvestigation of the reaction, Bergmann and Lidgren²⁰⁹ reported that the transformation of tryptophan by trifluoroacetic anhydride into the crystalline 2-trifluoromethyl-5(4H)-oxazolone (85.3) occurred without racemization. Dissolution of optically active 85.3 in acetonitrile gave racemic tryptophan compound 85.3, whereas treatment of 85.3 with hot aqueous dioxane for a few minutes gave achiral oxazolone 85.4 in 80% yield (Scheme 85).

Reaction of trifluoroacetic anhydride with benzyl vinyl ether 86.2 afforded the heterodiene 86.3. The thermally activated cycloaddition of the heterodiene 86.3 with enol ether 86.2 gave an approximately 1:1 mixture of endo and exo cycloadducts in good yield²¹⁰ while a titanium-derived Lewis acids promoted cycloaddition of heterodiene 86.3 and enol ether 86.2 showing high endo diastereoselectivity. The cycloadduct is useful for the synthesis of sugar derivatives. For example treatment of cycloadduct 86.5 with borane-

 $(CF₂CO)₂O$

dimethyl sulfide followed by an oxidative workup gave the protected β -glycoside derivative 86.6 in 72% vield²¹¹ (Scheme 86).

A diastereospecific double ring closure of $N-(2-hydroxy$ benzyl)- α -amino acids (87.3) has been reported to react with trifluoroacetic anhydride and leads to the formation of $10a$ -trifluoromethyl-2,3,4,10a-tetrahydro- $[1,3]$ oxazolo $[2,3-b]$ $[1,3]$ benzoxazin-2(5H)-ones (87.5) in $66-81\%$ yield.²¹² Thus, when an optically active amino acid was used as the starting material, a single diastereomer 87.5 was obtained (Scheme 87).

3.5. Use of miscellaneous trifluoromethyl carrier reagents

Cyclopropanation of olefins using carbenoids has been known for some time. Early work by Seyferth²¹³⁻²¹⁵ showed that trifluoro-substituted cyclopropanes may be prepared from olefins by thermolysis of appropriate organomercurial compounds to form a trifluoromethyl substituted carbenoid intermediate. More recently, rhodium(II) acetate mediated reaction of trifluoromethyl substituted diazo compounds has provided an easy way to trifluoromethylated carbenoids that react with olefins to give cyclopropyl systems. Two examples using rhodium are shown below, the first is for a

TiCI-/OPr)

pyridine

Scheme 87.

Scheme 88.

Scheme 89.

bis-silylated allylamine²¹⁶ and the second for styrene²¹⁷ (Scheme 88).

 (E) -3-Hydroxy-1-alkenyl p-tolyl sulfone 89.2 was reacted with a hexafluoropropene-diethylamine adduct [or perfluoropropene-diethylamine adduct (PPDA)] 89.1 to afford α -fluoro- α -trifluoromethyl- β -[(p-toluenesulfonyl)methyl]- γ -lactone (89.3) as a single diastereomer. However, reaction of (Z) -3-hydroxy-1-alkenyl p-tolyl sulfone 89.4 with PPDA gave a mixture of γ -lactone 89.5 in 30% yield and 89.6 in 13% yield along with the fluorinated product 89.7 shown in Scheme $89.218,219$ In the reaction of the (E) -isomer 89.2, formation of the lactone 89.3 requires that a hydrogen be γ to the sulfonyl group since reaction of (E) -3-hydroxy-3-methyl-1-butenyl p-tolyl sulfone failed to give any lactone product.

1-Aryl-3,3,3-trifluoro-1-propynes have been shown to undergo cycloaddition reactions easily with dipoles such as nitrile oxides and azides to give aryl trifluoromethyl substituted isoxazoles and 1,2,3-triazoles.^{220,221} A thermal ring opening of methyl 1-tert-butylaziridine-2-carboxylate 90.2 with 1-phenyl-3,3,3-trifluoro-1-propyne has also been reported. Addition of the assumed azomethine ylid to the CF_3 -substituted acetylene **90.1** gave two regioisomeric pyrrolines²²² one of which, the major product 90.3 , was isolated and hydrogenated to give racemic pyrrolidine 90.4 (Scheme 90).

An α -trifluoromethyl carbon radical 91.4, that was generated using a tributyltin radical, added intramolecularly to a terminal carbon-carbon double bond to afford the CF_3 -substituted tetrahydrofurans **91.5**.^{223–225} The starting

Scheme 90.

Scheme 92.

Scheme 93.

materials 91.3 were prepared by reaction of allyl bromide with 2-trifluoromethyl-2,2-dichloroethyl alcohols. The latter alcohols came from the reaction of $1,1,1$ -trifluoro-2,2,2-trichloroethane 91.1 with aldehydes in the presence of zinc²²⁶ (Scheme 91).

Hydrogenation of substituted benzene-derived aromatic compounds provides access to numerous cyclohexyl derivatives whose syntheses by direct cyclization methods often prove difficult. Trifluoromethylated saturated cycles can also be produced by hydrogenation. For example, Lemaire and coworkers 227 described a colloidal ruthenium-catalyzed hydrogenation of 2-(2-trifluoromethylphenyl)ethanol 92.1 to the corresponding $2-(2-trifluorometrylyclohexyl)etha$ nols 92.2 and 92.3 in 77% yield as a 17:1 cis/trans mixture (Scheme 92).

Microbial oxidation of trifluoromethylated benzene has been shown to give rise to optically pure 1,3-cyclohexadiene-5,6-diols. Reaction of the cyclohexadiene 93.2 with diphenylketene gave a $[2+2]$ cycloaddition adduct as the major product, 228 while the reaction of *cis*-diol 93.5 with 4-phenyl-1,2,4-triazoline-3,5-dione at ambient temperatures has been reported to give a $[4+2]$ cycloadduct 93.6 in 75% yield (Scheme 93).²²⁸⁻²³⁰

 CF_3 -substituted epoxides have been derived from b-hydroxy esters and ketones. As shown in Scheme 94 base treatment of the β -hydroxy ketone 94.1 followed by iodine leads to a mixture of epoxides.²³¹ Using a resolved β -hydroxy ester 94.3, Seebach²³² was able to generate the trans-epoxide. Here, the first-formed lithium alcoholate chelates with the carbonyl group and subsequent iodination occurs from the less-hindered face. Epoxide formation using DBU appears to be mild enough not to racemize the chirality center at C-2.

Butenolide 95.1 has been prepared from furan and ethyl trifluoroacetate in a multi-step synthesis that involved an enzymatic optical resolution.²³³ Kitazume and coworkers^{234,235} reported that potassium *t*-butoxide reported that potassium t -butoxide promoted a 1,2-silyl migration of the TBS group on the furanoside 95.2 to afford 6-deoxy-6,6,6-trifluoromethyl pyranoside 95.3 as the major product after acetylation. The existence of the electron-withdrawing CF_3 -group is

Scheme 97.

Scheme 98.

key to attaining the 95:5 selectivity of the pyranoside form over that of the furanoside (Scheme 95).

Blazejewski^{108,109} reported that a chlorous acid oxidation on 3-trifluoromethylphenol 96.1 gave 2-trifluoromethyl-1,4benzoquinone 96.2 in 30% yield and 2-chloro-2-trifluoromethyl-1,3-cyclopentadione 96.3 in 10% yield. A reduction reaction on 2-chloro-1,3-cyclopentadione 96.3 removed the chlorine atom and gave 1,3-cyclopentadione 96.4 which was used for synthesis of various trifluoromethylated steroidal compounds such as $96.7^{236-241}$ (Scheme 96).

Trifluoromethylated silyl nitronate 97.2 is readily prepared by silylation of the corresponding nitroalkane $97.1.^{242}$ Seebach et al. studied the 1,3-dipolar cycloaddition reaction of 97.2 with olefins to give N -(silyloxy) isoxazolidines 97.3 with a relative configuration of $2,3\text{-}cis$ and $3,5\text{-}trans$. The major course of the reaction was determined to be exoapproach of the dipolarophiles toward the (Z)-silyl nitronate (Scheme 97).

Seebach and coworkers²⁴³⁻²⁴⁶ have extensively studied the chemistry of 1,3-dioxanes 98.2. The 1,3-dioxanes 98.2 are obtained from enantiomerically pure (S) -4,4,4-trifluoro-3hydroxybutanoic acid 98.1, available by a big scale classical resolution, with pivaldehyde and acid catalysis. The lithium enolate derived from the cis 1,3-dioxane 98.2 was reacted with electrophiles such as alkyl halides, aldehydes or bromine. A preference for the formation of the trans, trans-2,5,6-trisubstituted-1,3-dioxanes is normally seen. Conditions have been developed that lead to elimination of hydrogen bromide from 5-bromo-substituted 1,3-dioxane derivative 98.3. The expected α , β -unsaturated systems undergo Michael addition reactions with organocuprates to produce 6,6-disubstituted 1,3-dioxanes with a CF_{3} group situated at C-6 (Scheme 98).

4. Summary

Synthesis of mono-trifluoromethylated saturated cycles has emerged as an important research area that has previously received little attention in reviews. This review illustrates a variety of reagents available for direct trifluoromethylation of non-fluorinated cycles, and various CF_3 -containing synthetic building blocks that may be incorporated into the cyclic compounds. Direct trifluoromethylation has been dominated by the use of TFMTMS on cyclic ketones and lactones because of its simplicity. The more widely applicable approach is that of converting readily available

simple trifluoromethylated compounds into a variety of cycles. Here, the Diels-Alder reactions and 1,3-dipolar cycloadditions of the trifluoromethylated alkenes are of significant value. Many mono-trifluoromethylated saturated cycles are accessible from trifluoromethylated carbonyl compounds by a number of multiple-step synthetic routes. It is hoped that this Report will help guide synthetic chemists who are not organo-fluorine specialists to develop synthetic routes to trifluoromethylsubstituted saturated cycles.

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